



AW97M13D
AW97M15D
AW97M19D

NO.	DESCRIPTION	NO.	DESCRIPTION
1	BOLT	36	BOLT
2	SPRING-WASHER	37	COMMUTATEC DIODE
3	FLAT - WASHER	38	IGBT MODULE
4	NUT	39	NUT
5	HANDLE	40	THERMAL CUTOUT
6	SIDE PANEL (LEFT)	41	RADIATOR
7	SIDE PANEL (RIGHT)	42	INSULATED BOLSTER
8	SEAT OF GATE SHAFT	43	BOLT
9	CLASPER OF GATE	44	BOLT
10	MIDDLE CLAPBOARD	45	BOLT
11	INDUCTOR	46	CLIP PIECE OF MAIN TRANSFORMER
12	NUT	47	MAIN TRANSFORMER
13	SPRING- WASHER	48	CONTROL TRANSFORMER
14	FLAT - WASHER	49	INSULATION PAPER
15	BOLT	50	GAS GUIDE IN
16	BOLT	51	FLAT - WASHER
17	SPRING- WASHER	52	NUT
18	FLAT - WASHER	53	LOCK SLEEVE OF CABLE
19	BIG WASHER	54	TAPPING SCREW
20	SHAFT OF WIRE TRAY	55	POWER CABLE
21	SHAFT	56	ELECTRIC FAN
22	SHAFT COVER	57	BRACKET OF WELDING MACHINE
23	BUTTERFLY NUT	58	NUT
24	RESISTANCE	59	BOLSTER OF WELDING MACHINE
25	WIRE FEED UNIT	60	RHEOSTAT
26	BOLT	61	KNOB
27	FLAT - WASHER	62	INDICATOR LIGHTS
28	NUT	63	POWER ON/OFF SWITCH
29	WIRE GUIDE OUT	64	FRONT PANEL WITH TEXT
30	WIRE FEED ROLLER COMPL.	65	CLIP OF CABLE
31	NUT	66	LOCK BOLT OF CABLE
32	SPRING- WASHER	67	LOCK NUT OF CABLE
33	FLAT- WASHER	68	WELDING GUN AND CABLE,HOSE
34	BOLT	69	CLAMP OF WELDED MATERIAL
35	PCB		